



Anaerobic Adhesives

Description	Product Number	Typical Use	Color	Typical Viscosity (CPS)	Temp. Range (°F)	Cured Speed Unprimed (Primed)	Cured State	Size	UPC (048011-)	Qty./Case
3M™ Scotch-Weld™ Gasket Makers										
	<ul style="list-style-type: none"> Creates formed-in-place gaskets on flanges and housing to eliminate the need for large inventories of pre-cut gaskets Will not relax or shrink Exceptional pressure and solvent resistance 									
	GM15	General purpose; flexible to withstand vibration	Purple	Paste	-65° to 300°	1–12 hrs. (15 min.–2 hrs.)	Flexible	250mL tube	62656-7	2
								300mL cart.	62657-4	10
								50mL tube	62655-0	10
	GM18	Instant low pressure seal without a primer on mating aluminum flanges	Red	Paste	-65° to 300°	4–24 hrs. (30 min.–4 hrs.)	Flexible	300gm cart.	62660-4	10
50mL tube								62658-1	10	

Product Number/Description	Typical Use	Color	Size	UPC (048011-)	Qty./Case
3M™ Scotch-Weld™ Anaerobic Activator AC649					
	<ul style="list-style-type: none"> Acetone-based primer for inactive or very cold surfaces 30 day part life for pre-application 	Green	2 fl. oz. bottle	62708-3	10
			8 fl. oz. bottle	62709-0	4
			1 gal. can	62707-6	1

Note: The technical information and data on these pages should be considered representative or typical only and should not be used for specification purposes.

3M™ Temporary Surface Protection Tapes

Selection Guide for 800 Series Tapes

Increasing Tack Level

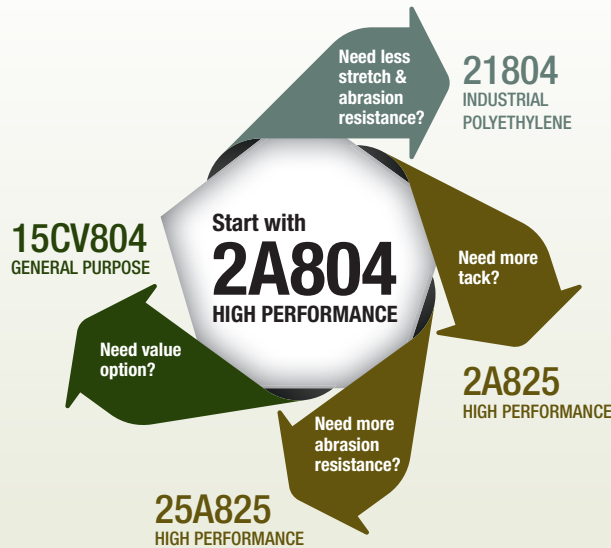
Increasing Film Performance		Low Tack	Medium Tack	Medium High Tack	Specialty
	General Purpose, 1.5 mil film	15CV804	15CV825	15CV826	
	Industrial Polyethylene, 2 mil film	21804	21825	21826	
	Industrial Polyethylene, 3 mil film	31804	31825	31826	31829
	High Performance, 2 mil film	2A804	2A825	2A826	2A829
	Industrial Polyethylene, 4 mil film		41825	41826	
	High Performance, 2.5 mil film		25A825	25A826	25A829
	Industrial Polyethylene, 5 mil film		51825	51826	
	High Performance, 5 mil film				5A829

3M™ Temporary Surface Protection Tapes

2A804 High Performance

For very smooth, high gloss surfaces

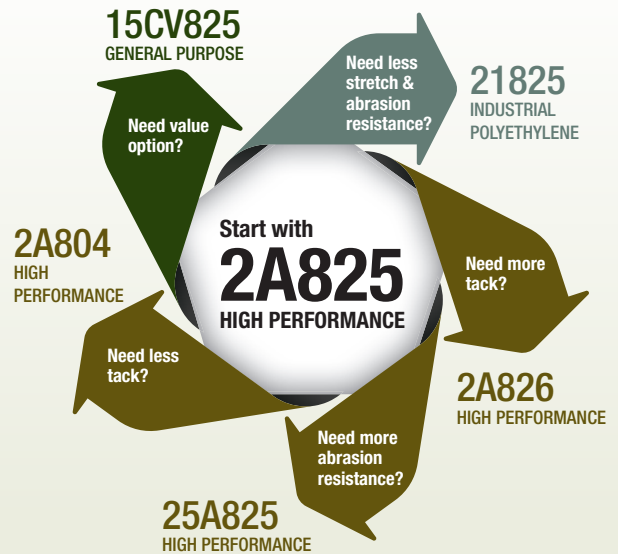
- Glass
- High pressure laminates
- LCD screens
- Painted metal, polycarbonate or plastic
- Stainless steel #7 and #8



2A825 High Performance

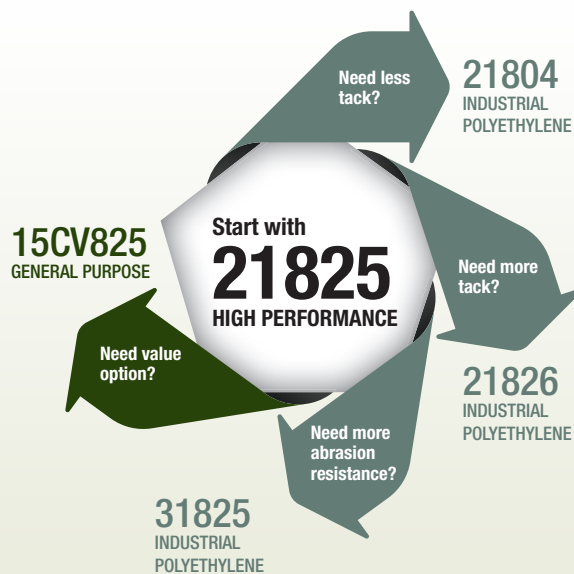
For lightly textured or semi-gloss surfaces and/or bending, embossing, roll forming or shallow draw processes

- Anodized aluminum
- Marble
- Painted metal, high pressure laminate, plastic
- Stainless steel 2B, #3, #4



21825 High Performance

For punching, shearing or drilling processes



2A829 High Performance

For porous or other unique surfaces

