

# Hand Finishing



## 3M™ Abrasive Sheets

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#### 3M™ Utility Cloth Sheet and Roll Selection Guide

A good choice for all your utility sanding and general maintenance work. Can be torn and rolled without shelling.

Product ID	Mineral	Backing	Features	Performance	Blending	Finishing	Cleaning
011K	Aluminum Oxide	Flexible Utility Cloth	Closed Coat; General purpose use	Good	■	■	■
211K	Aluminum Oxide	Flexible Utility Cloth	Use for all general maintenance work	Better		□	
314D	Premium Aluminum Oxide	Durable Cloth	Strong bonding system for shelling resistance	Best	■	■	■

#### 3M™ Wetordry™ Sheet Selection Guide

Still a favorite for their reduced clogging, long life and great finish. Good general use sheet for hand or machine sanding. Can be run wet or dry.

Product ID	Mineral	Backing	Blending	Finishing
431Q	Silicon Carbide	C wt. Paper	■	
413Q	Silicon Carbide	A wt. Paper		■

#### 3M™ Paper Sheet Selection Guide

Conformable and versatile, 3M™ Paper Sheets are ideal for hand or machine sanding. Various constructions available for use on wood, metal, paint, plastic and fiberglass.

Product ID	Mineral	Backing	Performance	Blending	Finishing
336U	Aluminum Oxide	C wt. Paper	Better	□	
346U	Aluminum Oxide	D wt. Paper	Best	■	

#### 3M™ Utility Cloth Sheets 011K

- Aluminum Oxide mineral
- General purpose use



UPC	W x L	Grade	Min./Case
Sheets			
051144-02433-9	9" x 11"	CRS	50/250
051144-02432-2	9" x 11"	MED	50/250
051144-02431-5	9" x 11"	FINE	50/250

#### 3M™ Utility Cloth Sheets and Rolls 211K

- Aluminum oxide on a J wt. cloth backing
- Use these flexible utility rolls and sheets for general applications such as deburring, rust removal, strapping and all general maintenance work



UPC	W x L	Grade	Min./Case
Sheets			
051144-02410-0	9" x 11"	80	50/250
051144-02409-4	9" x 11"	100	50/250
051144-02408-7	9" x 11"	120	50/250

## 3M™ Abrasive Sheets

## 3M™ Utility Cloth Sheets and Rolls 314D (cont.)

UPC	W x L	Grade	Backing	Min./Case
<b>Utility Rolls</b>				
051115-19826-7	2" x 50 yds.	P40	X wt.	1/5
051115-19825-0	2" x 50 yds.	P50	X wt.	1/5
051115-19824-3	2" x 50 yds.	P60	X wt.	1/5
051115-19823-6	2" x 50 yds.	P80	J wt.	1/5
051115-19822-9	2" x 50 yds.	P100	J wt.	1/5
051115-19821-2	2" x 50 yds.	P120	J wt.	1/5
051115-19820-5	2" x 50 yds.	P150	J wt.	1/5
051115-19819-9	2" x 50 yds.	P180	J wt.	1/5
051115-19818-2	2" x 50 yds.	P220	J wt.	1/5
051115-19817-5	2" x 50 yds.	P240	J wt.	1/5
051115-19816-8	2" x 50 yds.	P280	J wt.	1/5
051115-19815-1	2" x 50 yds.	P320	J wt.	1/5
051115-19814-4	2" x 50 yds.	P400	J wt.	1/5

## 3M™ Wetordry™ Sheets 413Q

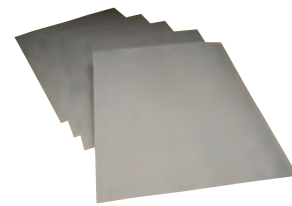
- Silicon carbide on an A wt. paper backing
- Reduced clogging eliminates dust when used wet
- Excellent conformability



UPC	W x L	Grade	Min./Case
051144-02007-2	9" x 11"	220	50/500
051144-02006-5	9" x 11"	240	50/250
051144-02005-8	9" x 11"	280	50/250
051144-02004-1	9" x 11"	320	50/500
051144-02003-4	9" x 11"	360	50/250
051144-02002-7	9" x 11"	400	50/500

## 3M™ Wetordry™ Paper Sheets 431Q

- Silicon carbide on a C wt. paper backing
- Reduced clogging eliminates dust when used wet
- Heavyweight paper backing for increased durability



UPC	W x L	Grade	Min./Case
051144-02018-8	9" x 11"	80	50/250
051144-02017-1	9" x 11"	100	50/250
051144-02016-4	9" x 11"	120	50/250
051144-02015-7	9" x 11"	150	50/250
051144-02014-0	9" x 11"	180	50/250

## 3M™ Paper Sheets 336U/346U

- Aluminum oxide on D wt. (grades 36–80) and C wt. (grades 100–150) paper backing
- Open coat resists loading on soft materials
- General purpose sheets ideal for hand or machine sanding of many different materials, including wood, metals, paints, plastics and fiberglass



UPC	W x L	Grade	Min./Case
<b>336U</b>			
051144-02114-7	9" x 11"	100	100/1000
051144-02113-0	9" x 11"	120	100/1000
051144-02112-3	9" x 11"	150	100/1000
<b>346U</b>			
051144-02119-2	9" x 11"	36	50/250
051144-02118-5	9" x 11"	40	50/250
051144-02117-8	9" x 11"	50	50/500
051144-02116-1	9" x 11"	60	50/500
051144-02115-4	9" x 11"	80	50/500