



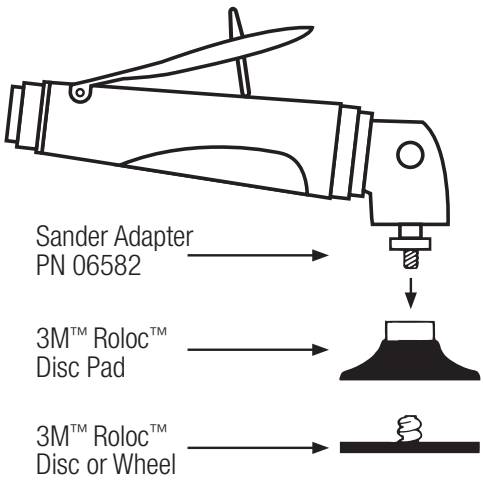
3M™ Cubitron™ II Roloc™ Durable Edge Disc 984F

NEW!



- Made with revolutionary 3M precision shaped grain technology
- Features a durable edge backing and a grinding aid
- For grinding, blending and deburring of light to medium pressure applications for virtually all metal types

UPC	Diameter	Grade	Max. RPM	Min./Case
Roloc TR (Plastic Button) 				
051144-27700-4	1-1/2"	36+	30,000	50/200
051144-27708-0	1-1/2"	60+	30,000	50/200
051144-27716-5	1-1/2"	80+	30,000	50/200
051144-27701-1	2"	36+	25,000	50/200
051144-27709-7	2"	60+	25,000	50/200
051144-27717-2	2"	80+	25,000	50/200
051144-27702-8	3"	36+	20,000	50/200
051144-27710-3	3"	60+	20,000	50/200
051144-27718-9	3"	80+	20,000	50/200
051144-27703-5	4"	36+	12,000	25/100
051144-27711-0	4"	60+	12,000	25/100
051144-27719-6	4"	80+	12,000	25/100
Roloc TSM (Metal Button) 				
051144-27704-2	1-1/2"	36+	30,000	50/200
051144-27712-7	1-1/2"	60+	30,000	50/200
051144-27720-2	1-1/2"	80+	30,000	50/200
051144-27705-9	2"	36+	25,000	50/200
051144-27713-4	2"	60+	25,000	50/200
051144-27721-9	2"	80+	25,000	50/200
051144-27706-6	3"	36+	20,000	50/200
051144-27714-1	3"	60+	20,000	50/200
051144-27722-6	3"	80+	20,000	50/200
051144-27707-3	4"	36+	12,000	25/100
051144-27715-8	4"	60+	12,000	25/100
051144-27723-3	4"	80+	12,000	25/100




Spacers available for all 5/8–11 tools.

3M™ Roloc™ Discs

3M™ Roloc™ Disc 361F ■



- Aluminum oxide on a YF wt. cloth backing
- General purpose grinding, blending and finishing on all metals



UPC	Diameter	Grade	Max. RPM	Min./Case
Roloc TR (Plastic Button) 				
051144-11412-2	1"	36	30,000	50/500
051144-11411-5	1"	50	30,000	50/500
051144-11417-7	1"	60	30,000	50/500
051144-11416-0	1"	80	30,000	50/500
051144-11415-3	1"	P100	30,000	50/500
051144-11414-6	1"	P120	30,000	50/500
051144-11452-8†	1-1/2"	24	30,000	50/500
051144-22396-1	1-1/2"	36	30,000	50/500
051144-11137-4	1-1/2"	50	30,000	50/500
051144-22397-8	1-1/2"	60	30,000	50/500
051144-22407-4	1-1/2"	80	30,000	50/500
051144-22408-1	1-1/2"	P100	30,000	50/500
051144-22409-8	1-1/2"	P120	30,000	50/500
051144-11000-1	2"	24	25,000	50/200
051144-22398-5	2"	36	25,000	50/200
051144-22399-2	2"	50	25,000	50/200
051144-22400-5	2"	60	25,000	50/200
051144-22401-2	2"	80	25,000	50/200
051144-22402-9	2"	P100	25,000	50/200
051144-22403-6	2"	P120	25,000	50/200
051144-14559-1	2"	P150	25,000	50/200
051144-13873-9	2"	P180	25,000	50/200
051144-11419-1	2"	P240	25,000	50/200
051144-22392-3	3"	24	20,000	50/200
051144-22393-0	3"	36	20,000	50/200
051144-22394-7	3"	50	20,000	50/200
051144-22395-4	3"	60	20,000	50/200
051144-22404-3	3"	80	20,000	50/200
051144-22405-0	3"	P100	20,000	50/200
051144-22406-7	3"	P120	20,000	50/200
051144-82244-7	3"	P150	20,000	50/200
051144-11418-4	3"	P240	20,000	50/200
051144-76429-7	4"	36	12,000	25/100
051144-11421-4	4"	60	12,000	25/100
051144-11420-7	4"	80	12,000	25/100

† Made-to-Order

3M™ Roloc™ Disc 361F


UPC	Diameter	Grade	Max. RPM	Min./Case
Roloc TSM (Metal Button) 				
051111-49932-0	1-1/2"	36	30,000	50/500
051111-49933-7	1-1/2"	60	30,000	50/500
051111-49934-4	1-1/2"	80	30,000	50/500
051111-51039-1	1-1/2"	P100	30,000	50/500
051111-51038-4†	1-1/2"	P120	30,000	50/500
051111-49936-8	2"	36	25,000	50/200
051111-49937-5	2"	60	25,000	50/200
051111-49938-2	2"	80	25,000	50/200
051111-51034-6	2"	P100	25,000	50/200
051111-49939-9	2"	P120	25,000	50/200
051111-51033-9	3"	36	20,000	50/200
051111-49940-5	3"	60	20,000	50/200
051111-49941-2	3"	80	20,000	50/200
051111-49942-9	3"	P100	20,000	50/200
051111-49943-6	3"	P120	20,000	50/200
Roloc TP (Metal Button) 				
051111-82401-4	2"	40	25,000	50/200
051111-76806-6	2"	60	25,000	50/200
051111-76810-3	2"	80	25,000	50/200
051111-77115-8†	2"	100	25,000	50/200
051111-22393-0	3"	36	20,000	50/200
051111-22394-7	3"	50	20,000	50/200
051111-22395-4	3"	60	20,000	50/200
051111-22404-3	3"	80	20,000	50/200
051111-22405-0	3"	P100	20,000	50/200

† Made-to-Order

3M™ Roloc™ Disc 461F

- Silicon carbide on a YF wt. cloth backing gives stainless steel a brighter finish
- Ideal for grinding glass, titanium and non-ferrous metals





UPC	Diameter	Grade	Max. RPM	Min./Case
Roloc TR (Plastic Button) 				
051144-12956-0	2"	P60	25,000	50/200
051144-12954-6	2"	P80	25,000	50/200
051144-12957-7	3"	P60	20,000	50/200
051144-12955-3	3"	P80	20,000	50/200

3M™ Roloc™ Fibre Disc 501C ■

- Aluminum zirconia
- Durable fibre backing
- Versatile disc for use on a wide variety of metals



UPC	Diameter	Grade	Max. RPM	Min./Case
Roloc TR (Plastic Button) 				
051141-20645-5	2"	36	25,000	50/200
051111-50748-3	2"	50	25,000	50/200
051111-50749-0	2"	60	25,000	50/200
051111-50750-6	2"	80	25,000	50/200
051111-50743-8	3"	36	20,000	50/200
051111-50744-5	3"	50	20,000	50/200
051111-50745-2	3"	60	20,000	50/200
Roloc TSM (Metal Button) 				
051111-50755-1	2"	36	25,000	50/200
051111-50756-8	2"	50	25,000	50/200
051111-50757-5	2"	60	25,000	50/200
051111-50758-2	2"	80	25,000	50/200
051111-50751-3	3"	36	20,000	50/200
051111-50752-0	3"	50	20,000	50/200
051111-50753-7	3"	60	20,000	50/200
051111-50754-4	3"	80	20,000	50/200







3M™ Roloc™ Discs

3M™ Roloc™ Disc 777F ■

- 3M ceramic aluminum oxide blend abrasive grain
- Cloth backing for durability
- Grinding aid for cooler running



UPC	Diameter	Grade	Max. RPM	Min./Case
Roloc TR (Plastic Button) 				
051144-76622-2	1"	36	30,000	50/500
051144-76623-9	1"	50	30,000	50/500
051144-76624-6	1"	60	30,000	50/500
051144-76625-3	1"	80	30,000	50/500
051144-80510-5	1"	P120	30,000	50/500
051144-76626-0	1-1/2"	36	30,000	50/500
051144-76627-7	1-1/2"	50	30,000	50/500
051144-76628-4	1-1/2"	60	30,000	50/500
051144-14660-4	1-1/2"	80	30,000	50/500
051144-80511-2	1-1/2"	P120	30,000	50/500
051144-76629-1	2"	36	25,000	50/200
051144-76630-7	2"	50	25,000	50/200
051144-76433-4	2"	60	25,000	50/200
051144-14661-1	2"	80	25,000	50/200
051144-80508-2	2"	P100	25,000	50/200
051144-80512-9	2"	P120	25,000	50/200
051144-76631-4	3"	36	20,000	50/200
051144-76632-1	3"	50	20,000	50/200
051144-76633-8	3"	60	20,000	50/200
051144-76634-5	3"	80	20,000	50/200
051144-80509-9	3"	P100	20,000	50/200
051144-80513-6	3"	P120	20,000	50/200
Roloc TSM (Metal Button) 				
051111-49949-8	2"	36	25,000	50/200
051111-50253-2	2"	60	25,000	50/200
051111-50254-9	2"	80	25,000	50/200
051111-50255-6	2"	100	25,000	50/200
051111-50256-3	2"	P120	25,000	50/200
051111-50257-0	3"	36	20,000	50/200
Roloc TP (Metal Button) 				
051144-76770-0†	2"	60	25,000	50/200
051144-76743-4†	3"	36	20,000	50/200
051144-76763-2†	3"	36	20,000	50/200
051144-76767-0†	3"	50	20,000	50/200
Roloc TS (Plastic Button) 				
051144-76742-7	2"	36	25,000	50/200
051144-76746-5	2"	50	25,000	50/200
051144-76750-2	2"	60	25,000	50/200
051144-76743-4†	3"	36	20,000	50/200
051144-76747-2†	3"	50	20,000	50/200
051144-76751-9	3"	60	20,000	50/200
051144-76755-7	3"	80	20,000	50/200

† Made-to-Order


■ Mild Steel ■ Stainless Steel

3M™ Roloc™ Discs

3M™ Roloc™ Fibre Disc 785C ■

- 3M ceramic aluminum oxide blend abrasive grain
- Durable fibre backing
- An excellent starting point for stainless steel
- Includes a grinding aid for cooler running




UPC	Diameter	Grade	Max. RPM	Min./Case
Roloc TR (Plastic Button) 				
051144-85882-8†	3"	24	20,000	50/100
051144-85883-5	3"	36	20,000	50/100
051144-85884-2	3"	50	20,000	50/100
051144-85885-9	3"	60	20,000	50/100
051144-85886-6	3"	80	20,000	50/100
051144-85887-3	3"	P100	20,000	50/200
051144-85888-0	3"	P120	20,000	50/200
051144-83690-1	4"	36	12,000	25/100
051144-83691-8	4"	50	12,000	25/100
051144-83692-5	4"	60	12,000	25/100
051144-83693-2	4"	80	12,000	25/100
051144-83694-9	4"	P100	12,000	25/100
051144-83695-6	4"	P120	12,000	25/100

† Made-to-Order

3M™ Roloc™ Cloth Disc 963G ■

- 3M ceramic abrasive grain
- Durable cloth backing



UPC	Diameter	Grade	Max. RPM	Min./Case
Roloc TR (Plastic Button) 				
051144-11422-1†	1"	50	30,000	50/500
051144-11428-3	1"	60	30,000	50/500
051144-11427-6	1"	80	30,000	50/500
051144-11425-2	1"	120	30,000	50/500
051144-11450-4	1-1/2"	36	30,000	50/500
051144-11448-1	1-1/2"	60	30,000	50/500
051144-11455-9	1-1/2"	80	30,000	50/500
051144-11454-2†	1-1/2"	100	30,000	50/500
051144-11453-5	1-1/2"	120	30,000	50/500
051144-11113-8	2"	24	25,000	50/200
051144-11112-1	2"	36	25,000	50/200
051144-76436-5	2"	40	25,000	50/200
051144-11111-4	2"	50	25,000	50/200
051144-11110-7	2"	60	25,000	50/200
051144-11109-1	2"	80	25,000	50/200
051144-11107-7	2"	100	25,000	50/200
051144-11106-0	2"	120	25,000	50/200
051144-11108-4	3"	24	20,000	50/200
051144-11105-3	3"	36	20,000	50/200
051144-11104-6	3"	50	20,000	50/200
051144-11103-9	3"	60	20,000	50/200
051144-11102-2	3"	80	20,000	50/200
051144-11101-5	3"	100	20,000	50/200
051144-11100-8	3"	120	20,000	50/200



† Made-to-Order

■ Mild Steel ■ Stainless Steel

3M™ Roloc™ Disc 977F ■

- 3M ceramic abrasive grain
- Features a grinding aid
- Excellent for stainless steel, titanium and high nickel alloys.




UPC	Diameter	Grade	Max. RPM	Min./Case
Roloc TR (Plastic Button) 				
051144-83587-4	2"	36	25,000	50/200
051144-83588-1	2"	60	25,000	50/200
051144-83589-8	2"	80	25,000	50/200
051144-83590-4†	3"	36	20,000	50/200
051144-83591-1	3"	60	20,000	50/200
051144-83592-8	3"	80	20,000	50/200
Roloc TSM (Metal Button) 				
051141-24005-3	1-1/2"	36	30,000	50/500
051141-24006-0	1-1/2"	60	30,000	50/500
051141-24003-9	2"	36	25,000	50/200
051141-24004-6	2"	60	25,000	50/200

† Made-to-Order

3M™ Roloc™ Discs 988R ■

- 3M ceramic abrasive grain
- Cuts through metal stock to quickly level welds and take on tough jobs in small areas
- A unique single-piece construction that can eliminate button delamination and enhance disc performance



UPC	Diameter	Grade	Max. RPM	Min./Case
Roloc TR (Plastic Button) 				
051141-20626-4	2"	24	25,000	50/200
051141-20627-1	2"	36	25,000	50/200
051141-20628-8	2"	50	25,000	50/200
051141-20629-5	2"	60	25,000	50/200
051141-20630-1	2"	80	25,000	50/200
051141-20024-8	3"	24	20,000	50/200
051141-20025-5	3"	36	20,000	50/200
051141-20026-2	3"	50	20,000	50/200
051141-20030-9	3"	60	20,000	50/200
051141-20027-9	3"	80	20,000	50/200